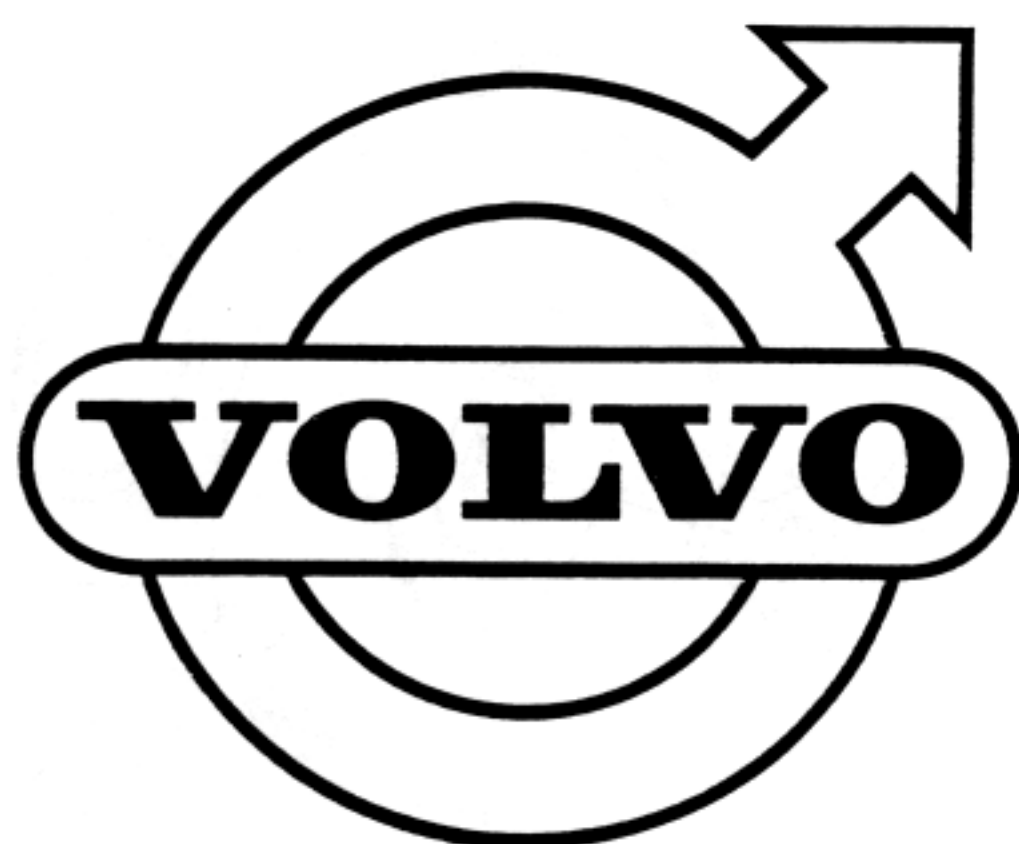






Utgåva Issue	1		Grupp Group	6	Sida Page	1a
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GRUPP 6
Framaxel Hjul Styrning

INNEHÅLLSFÖRTECKNING

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GROUP 6
Front axle Wheels Steering

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See page 18



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INNEHÅLLSFÖRTECKNING

Framaxel, styrning, nav, hjul	
. Styrinrättning, pitmanarm, mellanarm, parallellstag, styrtåg	Sida 2
. Styram, spindel, bromsskiva, hjul, navkapsel, hjulringssats, rattstång	Sida 4
. Rattlås	Se grupp 3
. Ratt	Sida 6
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. Länkar, krängningsdämpare	Sida 10

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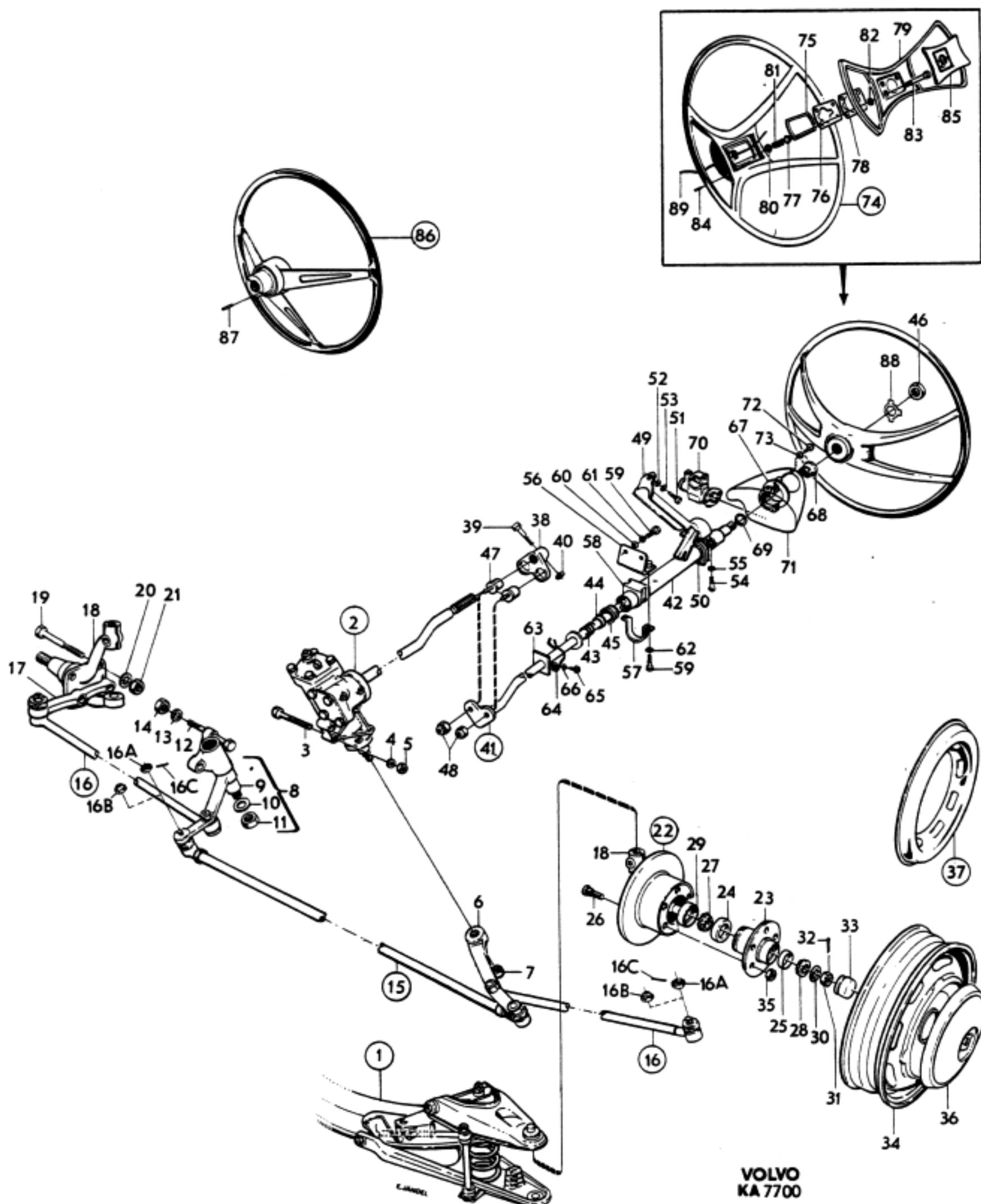
Front axle, steering, hubs, wheels	
. Steering gear, drop arms, steering idle arm, tie rod, steering rods	Page 2
. Steering arms, steering knuckles, brake discs, wheels, hub caps, wheel trim kits, steering column	Page 4
. Steering column lock	See Group 3
. Steering wheel	Page 6
. Front axle, wish bone, shock absorber kits	Page 8
. Wish bone, anti-roll bar	Page 10



Sida Page		Grupp Group		FRAMAXEL, STYRNING, NAV, HJUL				FRONT AXLE, STEERING HUBS, WHEELS				Utgåva Issue	
Pos. Fig.	Antal Qty				Detail nr Part No	Benämning	Description	Sats/Kit	Anmärkning Notes				
	VST	HST											
1	.	.	.	.		FRAMAXEL.	FRONT AXLE.		SE SIDA 8		010		
2	1	.	.	.	250135-1	STYRINRATTNING.	STEERING GEAR	4			020		
	.	1	.	.	250136-9	STYRINRATTNING.	STEERING GEAR	4			030		
	.	.	.	.		.DET SE SIDA 12	.COMPONENTS SEE PAGE 12 .				040		
3	3	3	.	.	942547-1	SKRUV	BOLT.	0			050		
4	3	3	.	.	192495-0	BRICKA.	WASHER.	0			060		
5	3	3	.	.	950354-1	MUTTER.	NUT	0			070		
6	1	.	.	.	666349-6	PITMANARM	DROP ARM.	3			080		
	.	1	.	.	666350-4	PITMANARM	DROP ARM.	3			090		
7	1	1	.	.	950389-7	MUTTER.	NUT	0			100		
8	1	.	.	.	671454-7	MELLANARM	STEERING IDLER ARM.	3			110		
	.	1	.	.	671455-4	MELLANARM	STEERING IDLER ARM.	3			120		
9	1	1	.	.	671444-8	.BUSSNING	.BUSHING.	2			130		
10	1	1	.	.	960145-1	.BRICKA	.WASHER	0			140		
11	1	1	.	.	950356-6	.MUTTER	.NUT.	0			150		
12	3	3	.	.	942529-9	SKRUV	BOLT.	0			160		
13	3	3	.	.	192495-0	BRICKA.	WASHER.	0			170		
14	3	3	.	.	950354-1	MUTTER.	NUT	0			180		
15	1	1	.	.	660979-6	PARALLELLSTAG	TIE ROD	3	P130 CH1- EXCL 333366-334165 P220 CH 1- EXCL 72511-72590		190 200 210 220		
	1	1	.	.	661934-0	PARALLELLSTAG	TIE ROD		P130 CH 333366-334165 P220 CH 72511-72590 ERS AV 1 ST 660979-6 2 ST 190573-6		230 240 250 260		
	.	.	.	.		.DET SE SIDA 14	.COMPONENTS SEE PAGE 14 .				270		
16	1	1	.	.	658596-2	STYRSTAG,V	STEERING ROD,L	1	P130 CH 1- EXCL 333366-334165 P220 CH 1- EXCL 72511-72590		280 290 300 310		
	1	1	.	.	661944-9	STYRSTAG, V	STEERING ROD, L		P130 CH 333366-334165 P220 CH 72511-72590 ERS AV 1 ST 658596-2 2 ST 190573-6		320 330 340 350		
	1	1	.	.	658597-0	STYRSTAG,H	STEERING ROD,R	1	P130 CH 1- EXCL 333366-334165 P220 CH 1- EXCL 72511-72590		360 370 380 390		
	1	1	.	.	661945-6	STYRSTAG,H	STEERING ROD,R		P130 CH 333366-334165 P220 CH 72511-72590 ERS AV 1 ST 658597-0 2 ST 190573-6		400 410 420 430		
	.	.	.	.		.DET SE SIDA 14	.COMPONENTS SEE PAGE 14 .				440		
16A	6	6	.	.	190573-6	MUTTER	NUT	0	P130 CH 1- EXCL 333366-334165 P220 CH 1- EXCL 72511-72590		450 460 470 480		
16B	6	6	.	.	955882-6	MUTTER	NUT	0	P130 CH 333366-334165 P220 CH 72511-72590		490 500		
16C	6	6	.	.	907824-7	SAXPINNE.	SPLIT PIN	0			510		



Utgåva Issue	2	FRAMAXEL, STYRNING, NAV, HJUL	FRONT AXLE, STEERING, HUBS, WHEELS	Grupp Group	6	Sida Page	3
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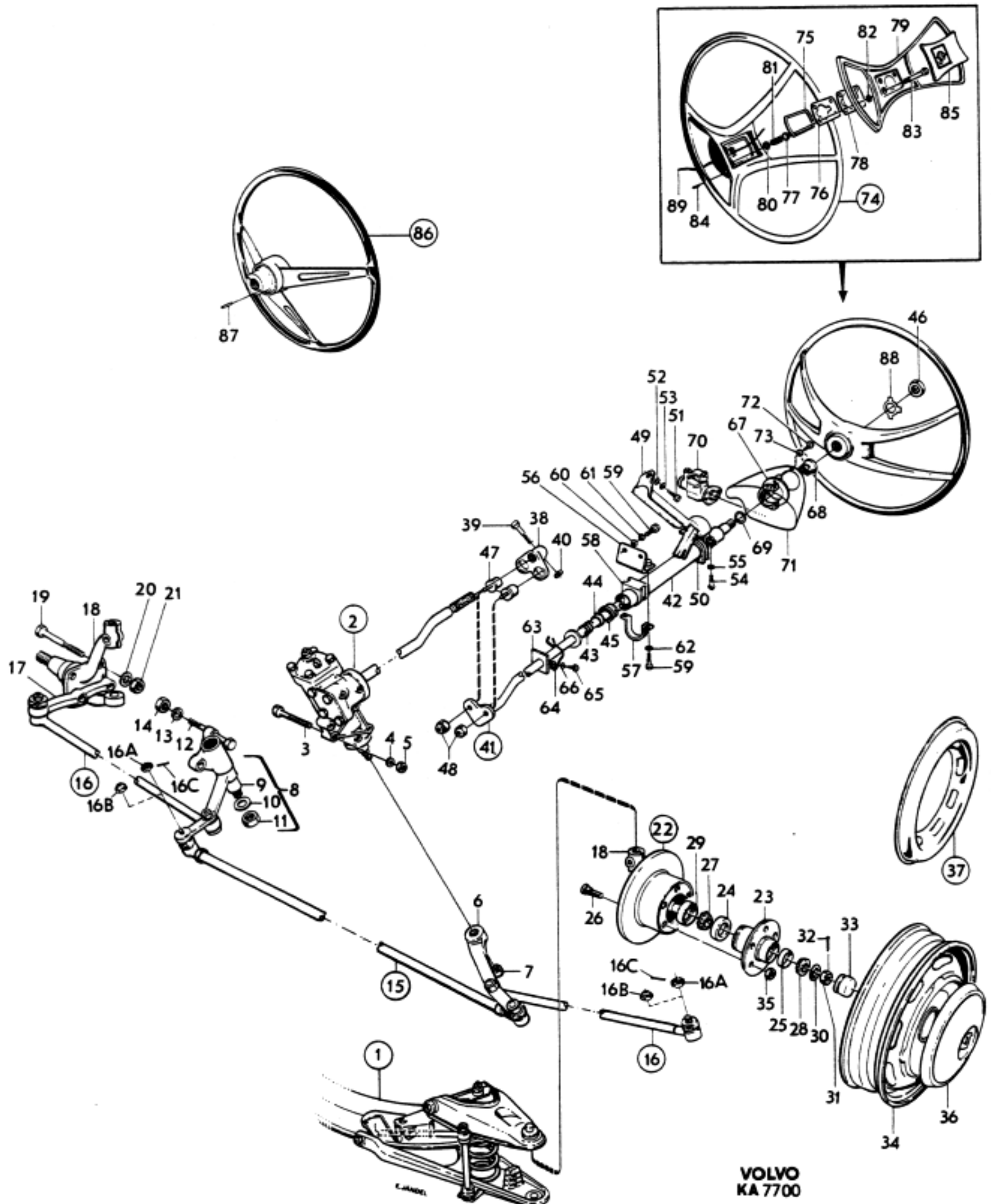




Sida Page		4		Grupp Group		6		FRAMAXEL, STYRNING, NAV, HJUL		FRONT AXLE, STEERING HUBS, WHEELS		Utgåva Issue		4	
Pos. Fig.	Antal Qty				Detalj nr Part No	Benämning	Description	Sats/Kit	Anmärkning Notes						
	VST	HST													
17	1	1	.	.	653033-1	STYRARM, V	STEERING ARM, L.	3							
	.	.	.	.	653034-9	STYRARM, H	STEERING ARM, R.	3							
18	1	1	.	.		SPINDEL	STEERING KNUCKLE.		SE SIDA 10						
19	4	4	.	.	955535-0	SKRUV	BOLT.	0	L 32						
	4	4	.	.	955539-2	SKRUV	BOLT.	0	L 64						
20	8	8	.	.	955950-1	LÅSBRICKA	LOCK WASHER	0							
21	8	8	.	.	950354-1	MUTTER.	NUT	0							
22	2	2	.	.	666525-1	BROMSSKIVA.	BRAKE DISC.	3							
23	2	2	.	.		.NAV.	.HUB.		LAGERFÖRES EJ						
24	2	2	.	.	181458-1	.RULLAGER, YTTERRING . . .	.ROLLER BEARING, CUP . . .	5							
25	2	2	.	.	181457-3	.RULLAGER, YTTERRING . . .	.ROLLER BEARING, CUP . . .	5							
26	10	10	.	.	657874-4	.HJULBULT, FRÅMRE.	.WHEEL STUD, FRONT	2							
	10	10	.	.		.HJULBULT, BAKRE	.WHEEL STUD, REAR		SE GRUPP 4						
27	2	2	.	.	181130-6	RULLAGER, INNERRING. . . .	ROLLER BEARING, CONE . . .	5							
28	2	2	.	.	18448-1	RULLAGER, INNERRING. . . .	ROLLER BEARING, CONE . . .	5							
29	2	2	.	.	88640-8	OLJETÄTNING	OIL SEAL.	5							
30	2	2	.	.	87464-4	BRICKA.	WASHER.	2							
31	2	2	.	.	153042-7	MUTTER.	NUT	0							
32	2	2	.	.	907849-4	SAXPINNE.	SPLIT PIN	5							
33	2	2	.	.	87465-1	FETTKAPSEL.	GREASE CUP.	2							
34	5	5	.	.	670429-0	HJUL.	WHEEL	1	P 130						
	5	5	.	.	670451-4	HJUL.	WHEEL	1	P 220						
35	20	20	.	.	87699-5	MUTTER.	NUT	1							
36	4	4	.	.	670437-3	NAVKAPSEL	HUB CAP	1							
37	1	.	.	.	277584-9	HJULRINGSSATS	WHEEL TRIM KIT.	1	SPEC UTF 5314						
	4	.	.	.		.HJULRING	.WHEEL RING		LAGERFÖRES EJ						
38	1	1	.	.	673039-4	HEDBRINGARE	COMPANION FLANGE.	4							
39	1	1	.	.	943038-0	SKRUV	SCREW	0							
40	1	1	.	.	955950-1	LÅSBRICKA	LOCK WASHER	0							
41	1	1	.	.	684572-1	RATTSTANG	STEERING SHAFT	3							
42	1	1	.	.		.RATTRÖR.	.COLUMN TUBE.		LAGERFÖRES EJ						
43	2	2	.	.	85612-0	.FJÄDER	.SPRING	3							
44	2	2	.	.	85613-8	.SÄTE	.SEAT	3							
45	2	2	.	.	85611-2	.KULLAGER	.BALL BEARING	2							
46	1	1	.	.	943265-9	.MUTTER	.NUT.	0							
47	2	2	.	.	673060-0	BUSSNING.	BUSHING	2							
48	2	2	.	.	950353-3	MUTTER.	NUT	0							
49	1	1	.	.	673046-6	STAG.	STAY.								
50	1	1	.	.	676317-1	GUMMIBUSSNING	RUBBER BUSHING.	3							
51	1	1	.	.	940100-1	SKRUV	SCREW	0							
52	1	1	.	.	192287-1	BRICKA.	WASHER.	0							
53	1	1	.	.	955920-4	FJÄDERBRICKA.	SPRING WASHER	0							
54	2	2	.	.	682898-2	SKRUV	SCREW		(676325)						
55	2	2	.	.	955894-1	BRICKA	WASHER	0	P130 VST CH-332690 P130 HST CH-334173 P220 CH-72471						
	1	1	.	.	673871-0	BRICKA	WASHER		P130 VST CH 332691- P130 HST CH 334174- P220 CH 72472-						



Utgåva Issue	2	FRAMAXEL, STYRNING, NAV, HJUL	FRONT AXLE, STEERING HUBS, WHEELS	Grupp Group	6	Sida Page	5
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6		6						3	
Pos. Fig.	Antal Qty				Detail nr Part No	Benämning	Description	Sats/Kit	Anmärkning Notes
	VST	HST							
56	1	.	.	.	673595-5	STÖD.	SUPPORT		
	.	1	.	.	673965-0	STÖD.	SUPPORT		
57	1	1	.	.	683230-7	KLAMMER	CLAMP		
58	1	1	.	.	676317-1	GUMMIBUSSNING	RUBBER BUSHING.	3	
59	4	4	.	.	955523-6	SKRUV	SCREW	0	
60	2	2	.	.	955894-1	BRICKA.	WASHER.	0	
61	2	2	.	.	955921-2	FJÄDERBRICKA.	SPRING WASHER	0	
62	2	2	.	.	941907-8	FJÄDRANDE BRICKA.	RESILIENT WASHER.	0	
63	1	1	.	.	654011-6	TÄTNINGSKRAGE	SEALING COLLAR.	4	
64	1	1	.	.	668648-9	KLAMMER	CLAMP		
65	1	1	.	.	955137-5	SKRUV	SCREW	0	
66	1	1	.	.	940090-4	BRICKA.	WASHER.	0	
67	1	1	.	.		FASTE	ANCHORAGE		SE GRUPP3
68	1	1	.	.		MEDBRINGARE	COMPANION FLANGE.		SE GRUPP3
69	4	4	.	.	191622-0	BRICKA.	WASHER.	0	
70	1	1	.	.		RATTLAS	STEERING COLUMN LOCK.		SE GRUPP 3
71	1	1	.	.		HUS	HOUSING		SE GRUPP3
72	3	3	.	.	955129-2	SKRUV	SCREW	0	
73	3	3	.	.	941904-5	BRICKA.	WASHER.	0	
74	1	1	.	.	673422-2	RATT.	STEERING WHEEL.	2	
75	1	1	.	.	673530-2	.KONTAKTRING.	.CONTACT RING		
76	1	1	.	.	673533-6	.KONTAKTBRICKA.	.CONTACT WASHER		
77	4	4	.	.	673521-1	.ISOLERBUSSNING	.INSULATING BUSHING	3	
78	1	1	.	.	673534-4	.ISOLERBRICKA	.INSULATING WASHER.	3	
79	1	1	.	.	673531-0	.SIGNALRING	.HORN RING.	3	
80	4	4	.	.	673524-5	.TAGGBRICKA	.TAG WASHER	2	
81	4	4	.	.	673523-7	.TRYCKFJÄDER.	.THRUST SPRING.	3	
82	4	4	.	.	673520-3	.BRICKA	.WASHER	3	
83	4	4	.	.	673519-5	.ANSATSSKRUV.	.STOP SCREW	3	
84	1	1	.	.	951126-2	.RÄFFELPINNE.	.GROOVED STRAIGHT PIN	0	
85	1	1	.	.	673535-1	STÖTSKYDD	SHOCK GUARD	3	
86	1	.	.	.	672596-4	RATT.	STEERING WHEEL.	2	SPEC UTF 5314
87	1	.	.	.	951124-7	.RÄFFELPINNE.	.GROOVED STRAIGHT PIN	0	
88	1	.	.	.	659537-5	LÅSBRICKA	LOCK WASHER	1	
89	.	.	.	.		SIGNALLEDNING	HORN CABLE.		SE GRUPP 3
	2	2	.	.	273160-2	FRAMHJULSLAGERSATS.	FRONT WHEEL BEARING KIT	1	

004

010

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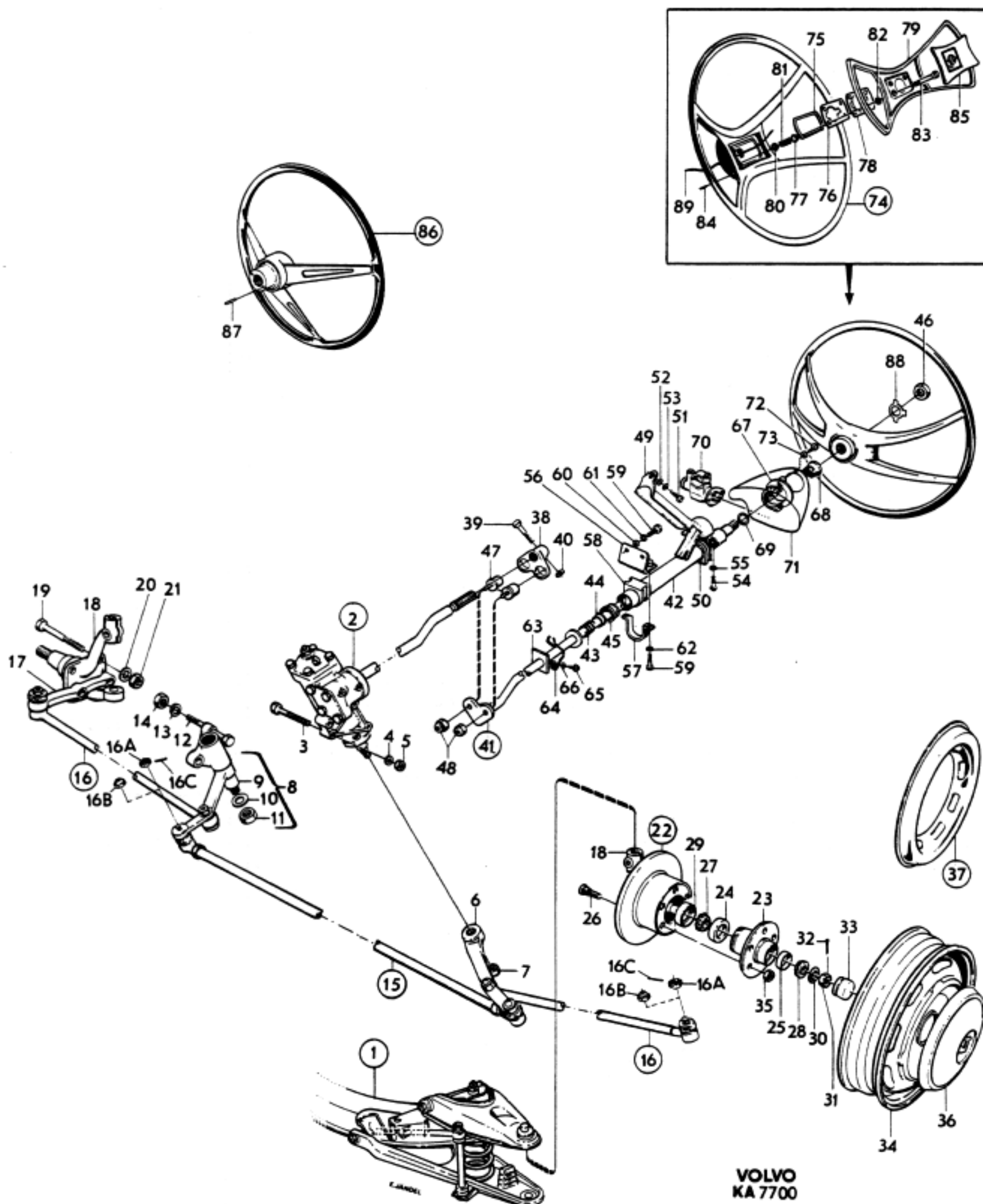
370

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Utgåva Issue	2	FRAMAXEL, STYRNING, NAV, HJUL	FRONT AXLE, STEERING, HUBS, WHEELS	Grupp Group	6	Sida Page	7
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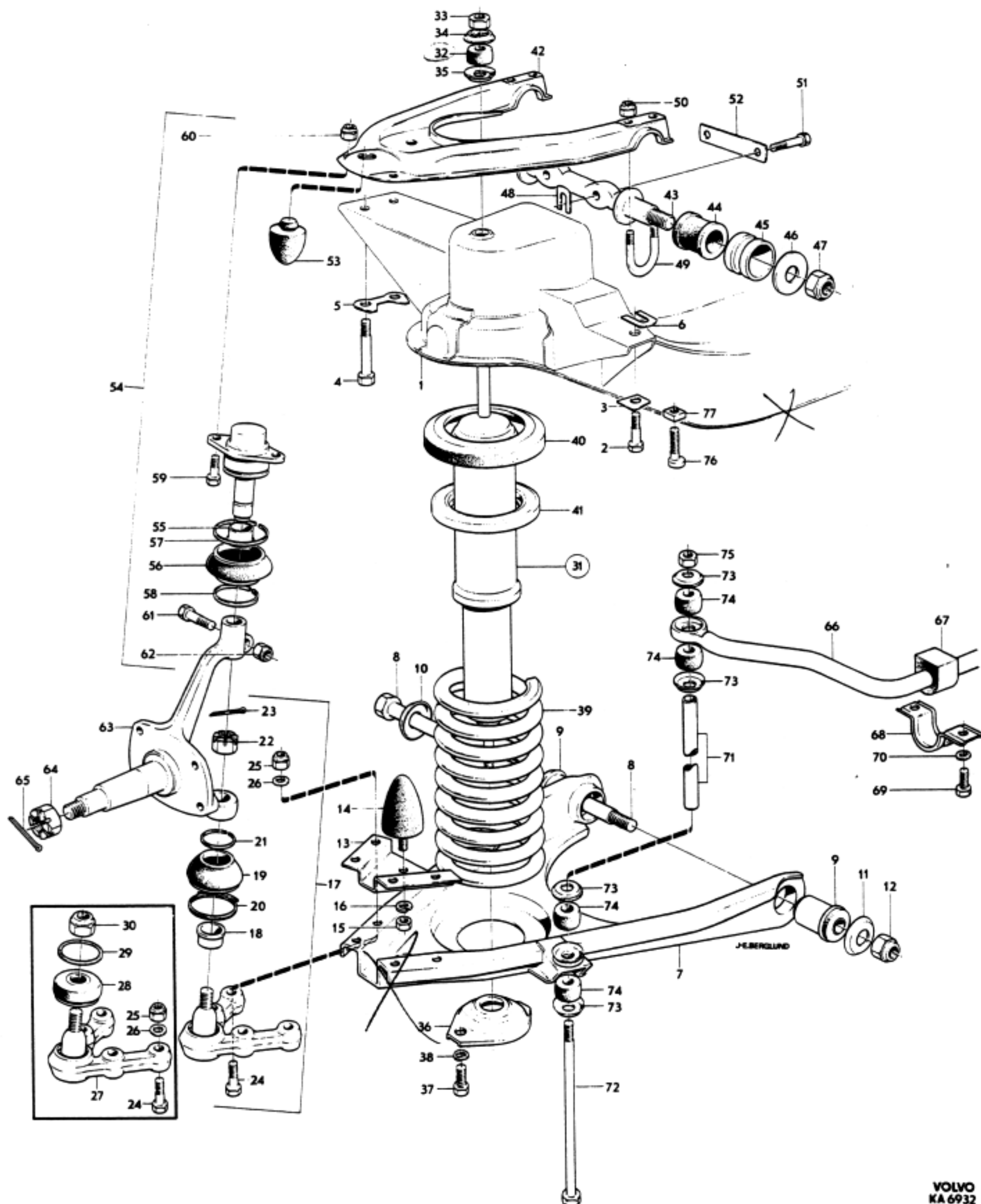




Sida Page		Grupp Group		FRAMAXEL		FRONT AXLE		Utgåva Issue	
8		6						3	
Pos. Fig.	Antal Qty				Detalj nr Part No	Benämning	Description	Sats/Kit	Anmärkning Notes
1	.	1	.	.	661600-7	FRAMAXEL	FRONT SUSPENSION CROSS MEMBER	2	
2	2	.	.	.	955562-4	SKRUV	BCLT.	0	
3	2	.	.	.	672068-4	LÄSBRICKA	LOCK WASHER	1	
4	4	.	.	.	943505-8	SKRUV	BOLT.	0	
5	4	.	.	.	955898-2	LÄSBRICKA	LOCK WASHER	0	
6	.	.	.	.		JUSTERMELLANLAGG.	SHIM.		
	ERF	.	.	.	654047-0	.TJ 2	.TH 2	1	
	ERF	.	.	.	654048-8	.TJ 3	.TH 3	1	
7	1	.	.	.	671351-5	LÄNKARM, V.	WISHBONE, L	1	
	1	.	.	.	671352-3	LÄNKARM, H.	WISHBONE, R	1	
8	2	.	.	.	192113-9	SKRUV	BOLT.	0	
9	4	.	.	.	663675-7	GUMMIBUSSNING	RUBBER BUSHING.	1	
10	2	.	.	.	667792-6	BRICKA.	WASHER.	2	
11	2	.	.	.	667791-8	BRICKA.	WASHER.	2	
12	2	.	.	.	950357-4	MUTTER.	NUT	0	
13	2	.	.	.	653330-1	KONSOL.	BRACKET		
14	2	.	.	.	83108-1	GUMMIBUFFERT.	RUBBER CUSHION.	3	
15	2	.	.	.	955873-5	MUTTER.	NUT	0	
16	2	.	.	.	955922-0	FJÄDERBRICKA.	SPRING WASHER	0	
17	2	.	.	.	273038-0	KULLECCSATS	BALL JOINT KIT.	1	P 130
	2	.	.	.		.KULLED	.BALL JOINT	5	LAGERFÖRES EJ
18	2	.	.	.	673623-5	.HÅLSA	.SLEEVE.	5	
19	2	.	.	.	673621-9	.GUMMIKÅPA	.RUBBER BOOT.	5	
20	2	.	.	.	672790-3	.LÄSRING	.CIRCLIP	5	
21	2	.	.	.	672789-5	.LÄSRING	.CIRCLIP	5	
22	2	.	.	.	190142-0	.MUTTER	.NUT.	5	M 12 X 1,5
23	2	.	.	.	907849-4	.SAXPINNE	.SPLIT PIN.	5	
24	8	.	.	.	955537-6	.SKRUV.	.SCREW.	5	
25	8	.	.	.	950354-1	.MUTTER	.NUT.	5	
26	8	.	.	.	940097-9	.BRICKA	.WASHER	5	
27	2	.	.	.	667038-4	KULLEC.	BALL JOINT.		P 220. ERS AV 273038-0
28	2	.	.	.	667039-2	.GUMMIKÅPA.	.RUBBER BOOT.	2	
29	2	.	.	.	667040-0	.LÄSRING.	.CIRCLIP.	2	
30	2	.	.	.	950376-4	MUTTER.	NUT	0	1/2 -20 UNF
31	2	.	.	.	276479-3	STÖTCAMPARSATS.	SHOCK ABSORBER KIT.	1	
	2	.	.	.		.STÖTCAMPARE.	.SHOCK ABSORBER	5	LAGERFÖRES EJ
32	8	.	.	.	87740-7	.GUMMIBUSSNING.	.RUBBER BUSHING	5	
33	4	.	.	.	955848-7	.MUTTER	.NUT.	5	
34	2	.	.	.	87741-5	BRICKA.	WASHER.	2	
35	8	.	.	.	89328-9	BRICKA.	WASHER.	2	
36	2	.	.	.	672228-4	FASTE	ANCHORAGE	3	
37	4	.	.	.	955523-6	SKRUV	BOLT.	0	
38	4	.	.	.	955949-3	LÄSBRICKA	LOCK WASHER	0	
39	2	.	.	.	653184-2	FJÄDER.	SPRING.	1	
40	2	.	.	.	672891-9	GUMMIMELLANLAGG	RUBBER SPACER	3	
41	.	.	.	.		.BRICKA	.WASHER		LAGERFÖRES EJ



Utgåva Issue	1	FRAMAXEL FRONT AXLE	Grupp Group	6	Sida Page	9
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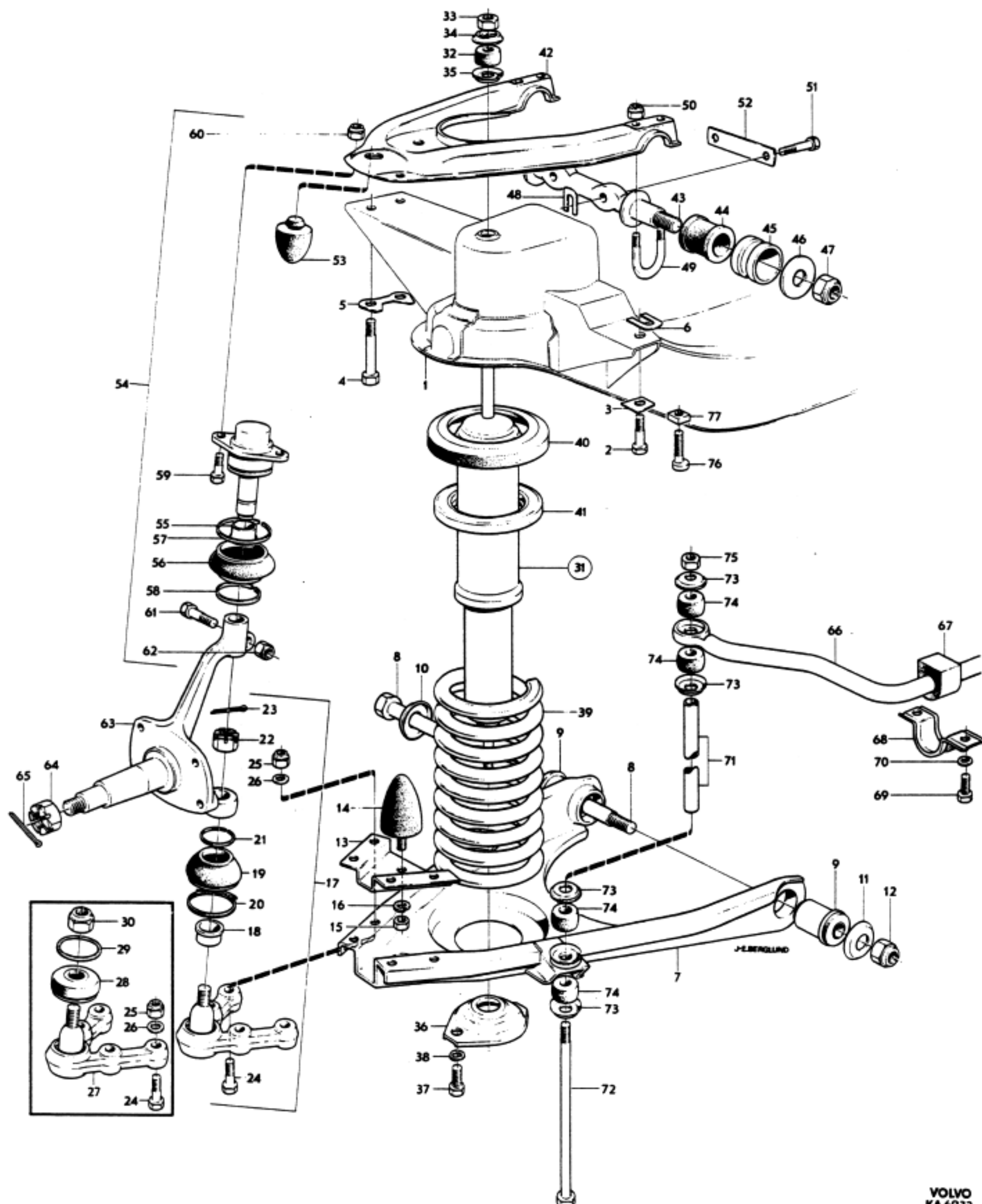


Sida Page		Grupp Group		FRAMAXEL		FRONT AXLE		Utgåva Issue	
10		6						2	
Pos. Fig.	Antal Qty				Detail nr Part No	Benämning	Description	Sats / Kit	Anmärkning Notes
42	2	.	.	.	671440-6	LANKARM	WISHBONE.	1	LAGERFÖRES EJ
43	2	.	.	.	658043-5	AXEL.	SHAFT	2	
44	4	.	.	.	87033-7	GUMMIBUSSNING	RUBBER BUSHING.	1	
45	4	.	.	.	653410-1	HYLSA	SLEEVE.	2	
46	4	.	.	.	120802-4	BRICKA.	WASHER.	0	
47	4	.	.	.	950366-5	MUTTER.	NUT	0	
48	.	.	.	.		JUSTERMELLANLÄGG.	SHIM.		
	ERF	.	.	.	654107-2	.TJ 0,15.	.TH 0.15.	1	
	ERF	.	.	.	654106-4	.TJ 0,50.	.TH 0.50.	1	
	ERF	.	.	.	654105-6	.TJ 1,00.	.TH 1.00.	1	
	ERF	.	.	.	658769-5	.TJ 3,00.	.TH 3.00.	2	
	ERF	.	.	.	658770-3	.TJ 6,00.	.TH 6.00.	3	
49	4	.	.	.	653409-3	KRAMPA.	U-BOLT.	2	
50	8	.	.	.	950354-1	MUTTER.	NUT	0	
51	4	.	.	.	955550-9	SKRUV	BOLT.	0	
52	2	.	.	.	942942-4	LÄSBRICKA	LOCK WASHER	0	
53	2	.	.	.	83107-3	GUMMIBUFFERT.	RUBBER CUSHION.	3	
54	2	.	.	.	273030-7	KULLEDSSATS	BALL JOINT KIT.	1	
	2	.	.	.		.KULLED	.BALL JOINT	5	
55	2	.	.	.	673622-7	.HYLSA	.SLEEVE.	5	
56	2	.	.	.	673620-1	.GUMMIKÅPA	.RUBBER BOOT	5	
57	2	.	.	.	672786-1	.SPÄNNRING	.TENSIONER RING.	5	
58	2	.	.	.	672785-3	.SPÄNNRING	.TENSIONER RING.	5	
59	4	.	.	.	940135-7	.SKRUV.	.SCREW.	5	
60	4	.	.	.	950353-3	.MUTTER	.NUT.	5	
61	2	.	.	.	940161-3	.SKRUV.	.SCREW.	5	
62	2	.	.	.	950353-3	.MUTTER	.NUT.	5	
63	2	.	.	.	653032-3	SPINDEL	STEERING KNUCKLE.	2	
64	2	.	.	.	153042-7	MUTTER.	NUT	0	
65	2	.	.	.	907849-4	SAXPINNE.	SPLIT PIN	0	
66	1	.	.	.	653356-6	KRÄNGNINGSHÄMMARE	ANTI-ROLL BAR	3	
67	2	.	.	.	657839-7	GUMMIBUSSNING	RUBBER BUSHING.	2	
68	2	.	.	.	672217-7	KLAMMER	CLAMP	2	
69	4	.	.	.	940114-2	SKRUV	BOLT.	0	
70	4	.	.	.	955950-1	LÄSBRICKA	LOCK WASHER	0	
71	2	.	.	.	654049-6	OSTÄNSRÖR.	SPACER TUBE	5	
72	2	.	.	.	106841-0	SKRUV	BOLT.	5	
73	8	.	.	.	83126-3	BRICKA.	WASHER.	5	
74	8	.	.	.	83125-5	GUMMIBUSSNING	RUBBER BUSHING.	5	
75	2	.	.	.	955826-3	MUTTER.	NUT	5	
76	2	.	.	.	654403-5	SKRUV	BOLT.	3	
	2	.	.	.	668810-5	SKRUV	BOLT.	3	
77	2	.	.	.	81182-8	MUTTER.	NUT	2	
	2	.	.	.	273239-4	REPARATIONSSATS, KRÄNGNINGSHÄMMARE	REPAIR KIT, ANTI-ROLL BAR		

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Utgåva Issue	1	FRAMAXEL FRONT AXLE	Grupp Group	6	Sida Page	11
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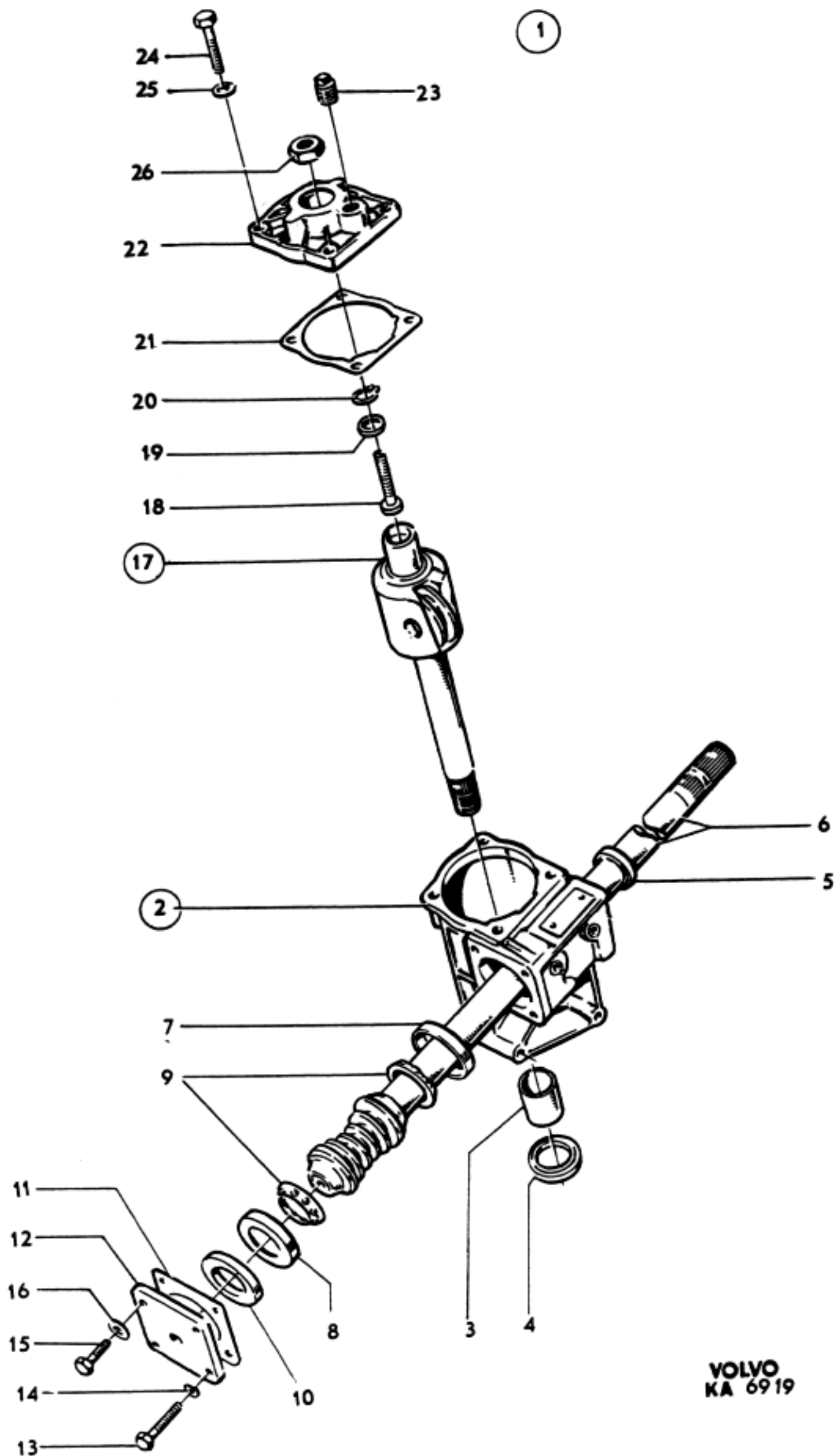




Sida Page		12		Grupp Group		6		STYRINRÄTTNING STEERING GEAR				Utgåva Issue		2	
Pos. Fig.	Antal Qty				Detail nr Part No	Benämning	Description	Sats/Kit	Anmärkning Notes						
	250 135	250 136													
1	1	.	.	.	250135-1	STYRINRÄTTNING.	STEERING GEAR	4	VST						
	.	1	.	.	250136-9	STYRINRÄTTNING.	STEERING GEAR	4	HST						
2	1	.	.	.	662345-8	.HUS.	.HOUSING.								
	.	1	.	.	662346-6	.HUS.	.HOUSING.								
3	2	2	.	.	85627-8	..BUSSNING.	..BUSHING	5							
4	1	1	.	.	114271-0	..TÄTNINGSRING.	..SEAL RING	5							
5	1	1	.	.	678249-4	..TÄTNINGSRING.	..SEAL RING	5							
6	1	.	.	.	673042-8	.SNÄCKSKRUV	.WORM MASK.	3							
	.	1	.	.	673078-2	.SNÄCKSKRUV	.WORM MASK.	3							
7	1	1	.	.	85616-1	.KULLAGERRING	.BALL BEARING RACE.	2							
8	1	1	.	.	85617-9	.KULLAGERRING	.BALL BEARING RACE.	2							
9	2	2	.	.	85618-7	.KULRING.	.BALL RACE.	2							
10	1	1	.	.	656706-9	.BRICKA	.WASHER								
11	.	.	.	.		.JUSTERMELLANLAGG	.SHIM								
	ERF	ERF	.	.	656707-7	..TJ 0,10	..TH 0.10	5							
	ERF	ERF	.	.	656708-5	..TJ 0,12	..TH 0.12	5							
	ERF	ERF	.	.	656709-3	..TJ 0,15	..TH 0.15	2							
	ERF	ERF	.	.	656710-1	..TJ 0,30	..TH 0.30								
12	1	1	.	.	656705-1	.LOCK	.COVER.								
13	2	2	.	.	190767-4	.SKRUV.	.BOLT	0	L 25						
14	2	2	.	.	955921-2	.FJÄDERBRICKA	.SPRING WASHER.	5							
15	2	2	.	.	190768-2	.SKRUV.	.BOLT	0	L 18						
16	2	2	.	.	190296-4	.LÅSBRICKA.	.LOCK WASHER.	5							
17	1	.	.	.	662349-0	.UTGÅENDE AXEL.	.LEVER SHAFT.	3							
	.	1	.	.	662350-8	.UTGÅENDE AXEL.	.LEVER SHAFT.	3							
18	1	1	.	.	659218-2	..JUSTERSKRUV	..ADJUSTER SCREW.								
19	.	.	.	.		..JUSTERBRICKA, ALT	..ADJUSTER WASHER, ALT.								
	1	1	.	.	659219-0	...TJ 2,20.	...TH 2.20.								
	1	1	.	.	659220-8	...TJ 2,25.	...TH 2.25.								
	1	1	.	.	659221-6	...TJ 2,30.	...TH 2.30.								
	1	1	.	.	659222-4	...TJ 2,35.	...TH 2.35.								
	1	1	.	.	659223-2	...TJ 2,40.	...TH 2.40.								
	1	1	.	.	659224-0	...TJ 2,45.	...TH 2.45.								
20	1	1	.	.	659225-7	..LÅSRING	..CIRCLIP	2							
21	1	1	.	.	656704-4	.PACKNING	.GASKET	5							
22	1	1	.	.	659214-1	.LOCK	.COVER.	4							
23	1	1	.	.	180764-3	..PRCPP	.PLUG	2							
24	4	4	.	.	190767-4	.SKRUV.	.BOLT	0							
25	4	4	.	.	86284-7	.BRICKA	.WASHER	5							
26	1	1	.	.	678242-9	.LÅSMUTTER.	.LOCK NUT	2							
	1	1	.	.	54929-5	REPARATIONSSATS	REPAIR KIT.	2							



Utgåva Issue	1	STYRINRÄTTNING STEERING GEAR	Grupp Group	6	Sida Page	13
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Sida Page		Grupp Group		PARALLELLSTAG, STYRSTAG				TIE ROD, STEERING ROD				Utgåva Issue	
14		6										3	
Pos.	Antal Qty				Detalj nr	Benämning	Description	Sats/Kit	Anmärkning				
Fig.	660 979	661 934			Part No				Notes				
1	1	.	.	.	660979-6	PARALLELLSTAG, ALT 1	TIE ROD, ALT 1	3					
2	1	.	.	.	661232-9	.RÖR.	.TUBE	3					
3	1	.	.	.	658431-2	.KULLED, V-GÅNGAD.	.END, LH THREAD.	1					
	1	.	.	.	658432-0	.KULLED, H-GÅNGAD.	.END, RH THREAD.	1					
4	2	.	.	.	670877-0	.GUMMIKÅPA	.RUBBER CASING	2					
5	2	.	.	.	670420-9	.LÅSRING	.CIRCLIP	2					
6	2	.	.	.	672785-3	.SPÄNNRING	.TENSIONER RING.	2					
7	1	.	.	.	661288-1	.MUTTER, V-GÅNGAD.	.NUT, LH THREAD.	3				M14X1,5	
	1	.	.	.	661289-9	.MUTTER, H-GÅNGAD.	.NUT, RH THREAD.	3				M14X1,5	
8	.	1	.	.	661934-0	PARALLELLSTAG, ALT 2	TIE ROD, ALT 2					ERS AV 1 ST 660979-6 2 ST 190573-6	
9	.	1	.	.	661936-5	.RÖR.	.TUBE	3					
10	.	1	.	.	684840-2	.KULLED, V-GÅNGAD.	.END, LH THREAD.	1					
	.	1	.	.	684839-4	.KULLED, H-GÅNGAD.	.END, RH THREAD.	1					
11	.	2	.	.	661942-3	.GUMMIKÅPA	.RUBBER CASING	2					
12	.	2	.	.	680071-8	.LÅSRING	.CIRCLIP	2					
13	.	1	.	.	190679-1	.MUTTER, V-GÅNGAD.	.NUT, LH THREAD.	0	5/8-18 UNF				
	.	1	.	.	940152-2	.MUTTER, H-GÅNGAD.	.NUT, RH THREAD.	0	5/8-18 UNF				
	.	.	.	.									
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	658	658	.	.									
	596	597	.	.									
14	1	.	.	.	658596-2	STYRSTAG, V ALT 1.	STEERING ROD, L ALT 1. . . .	1					
	.	1	.	.	658597-0	STYRSTAG, H ALT 1.	STEERING ROD, R ALT 1. . . .	1					
15	2	2	.	.	670877-0	.GUMMIKÅPA.	.RUBBER CASING.	2					
16	2	2	.	.	670420-9	.LÅSRING.	.CIRCLIP.	2					
17	2	2	.	.	672785-3	.SPÄNNRING.	.TENSIONER RING	2					
	661	661	.	.									
	944	945	.	.									
18	1	.	.	.	661944-9	STYRSTAG, V ALT 2	STEERING ROD, L ALT 2				ERS AV 1 ST 658596-2 2 ST 190573-6		
	.	1	.	.	661945-6	STYRSTAG, H ALT 2	STEERING ROD, R ALT 2				ERS AV 1 ST 658597-0 2 ST 190573-6		
19	2	2	.	.	661942-3	.GUMMIKÅPA.	.RUBBER CASING.	2					
20	2	2	.	.	680071-8	.LÅSRING.	.CIRCLIP.	2					

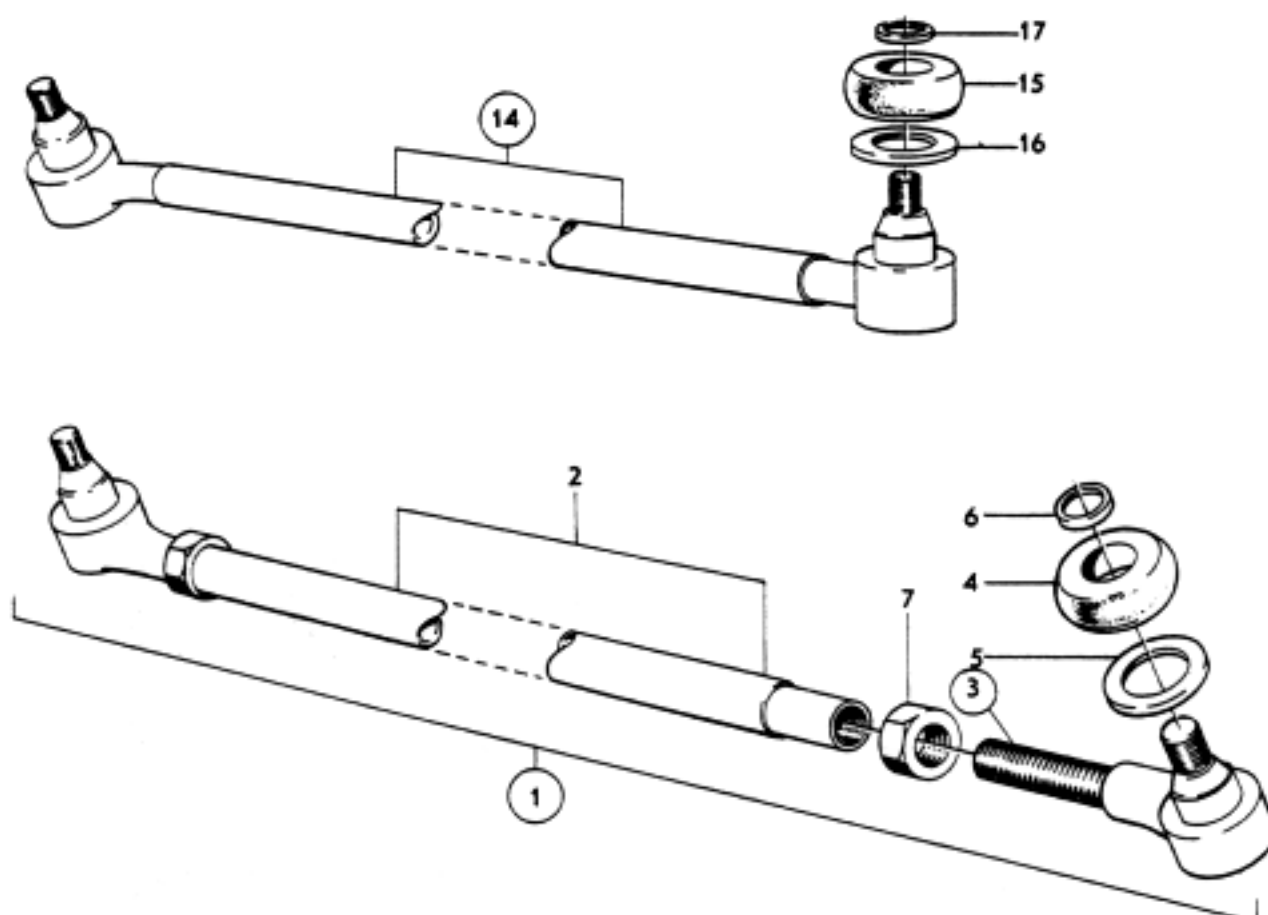
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Utgåva Issue	2	PARALLELLSTAG, STYRSTAG TIE ROD, STEERING ROD	Grupp Group	€	Sida Page	15
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ALT 1



ALT 2

